

CHEMICAL SAFETY TRAINING

STUDENT WORKBOOK

TABLE OF CONTENTS

Program Overview	2
Program Contents	2
Your Student Workbook	2
Module 1 – Introduction to Chemical Safety Training	3
Module 2 – Safety Data Sheets	8
Module 3 – Labeling 1	19
Module 4 – Chemical Handling Best Practices 2	22
Quiz 3	3(

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PROGRAM OVERVIEW

Welcome to the Ecolab Chemical Safety Training Program. Its purpose is to make certain you know how to use Ecolab products safely. During the course of this program you'll find out about the Globally Harmonized System for Hazard Communication (GHS) and practices that will help you safely handle chemicals in the course of your job.

Program Contents

This training program is made up of these modules:

- 1. Introduction to Chemical Safety Training
- 2. Safety Data Sheets
- 3. Labeling
- 4. Chemical Handling Best Practices

Some of the information in the program is presented in the video and some is presented by the facilitator. In each module, there will be time for discussion and for asking questions.

Your Student Workbook

The purpose of this workbook is to help you remember important information about chemical safety. Starting on the next page is a review of the information presented in this training program. You'll find outlines to help you remember what you saw in the video. There are also discussion notes, with places for you to fill in points made during discussions.

At the back of this workbook is a quiz to test your understanding of the material covered, and a certificate that shows you have taken part in this program.

We hope that by the end of this program you'll feel that you're able to make the right choices about chemical safety. Good luck!

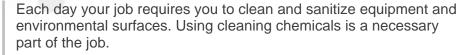


INTRODUCTION TO CHEMICAL SAFETY TRAINING



INTRODUCTION TO CHEMICAL SAFETY TRAINING

VIDEO OVERVIEW





This video introduces you to the hazards that chemicals can present on the job. It also looks at things your employer must do, by law, to help keep you safe when working with chemicals.

MODULE 1 – INTRODUCTION TO CHEMICAL SAFETY TRAINING

VIDEO OVERVIEW

These topics were covered in Segment 1 of the Chemical Safety Training video:



Chemicals

Make food products safe to eat and drink when used properly Can harm people or the environment without proper handling

Exposure to chemicals can result in

Physical hazards like fire or hazardous vapors Health hazards, such as:

- Skin irritation
- Burns
- Blindness

United Nation's Globally Harmonized System

A system for standardizing and harmonizing the classification and labeling of chemicals

Mandates a standard format for information on every hazardous chemical

 All regulatory agencies that govern the processing of food in some way must address the need for safe and proper use of chemicals

1. Employee information and training

- About the hazardous chemicals used in your workplace
- About how to work safely with chemicals

2. A written program

- That explains your employer's hazard communication plan
- That is available to all employees

MODULE 1 – INTRODUCTION TO CHEMICAL SAFETY TRAINING

VIDEO OVERVIEW



3. A chemical inventory

- Includes all hazardous chemicals used or stored in your workplace
- Can be written on paper or stored on a computer
- Must be available to all employees
- Should be kept up to date

4. Safety Data Sheets, or SDSs

- Required for each hazardous chemical used in your workplace
- Includes this information
- Chemical description
- Hazards
- Safe use and handling
- Safe storage
- Must be available to all employees on all shifts
- Must be kept up to date

5. Labeling

- Required for all chemical containers
- Must clearly identify the chemical
- Must provide information similar to the SDS, but not as detailed

MODULE 1 – INTRODUCTION TO CHEMICAL SAFETY TRAINING

Fill in the blanks below based on the information you gain from the group discussion of Module 1 – Introduction to GHS.

1.	facility are:
2.	The person in charge of the written hazard communication program in my facility is:
3.	The written hazard communication program in my facility is located:
4.	The person in charge of the chemical inventory in my facility is:
5.	The chemical inventory list in my facility is located:
6.	In the space below note other important information you gain from the group discussion of Module 1.

MODULE 2 SAFETY DATA SHEETS

EC LAB

MODULE 2 – SAFETY DATA SHEETS

MODULE OVERVIEW

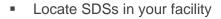
and the information they contain.

This module introduces you to Safety Data Sheets, called SDSs,

MODULE OBJECTIVES After completing this module you should be able to:









MODULE 2 – SAFETY DATA SHEETS

VIDEO OVERVIEW

These topics were covered in Segment 2 of the Chemical Safety Training video:



A Safety Data Sheet (or SDS)

- Provides you with answers to many questions about the chemicals you use on the job
- Must be available to all workers on all shifts for each hazardous chemical used in your workplace
- Because of GHS, all SDSs will all be broken down into the same sections, no matter what the chemical is

The information on an SDS

- Comes from the chemical's manufacturer or importer
- Can look different from one another
- All list the same kind of information.

There are 16 sections on an SDS. Following is an example of the types of information you can find on an Ecolab SDS for the product AdvantisTM FC, broken down by section.

SECTION 1 is Chemical product and company identification.

SAF	TY DATA SHEET	EC
	ADVANTIS FC	
Section 1. Chemic	product and company identifica	tion
Product name	ADVANTIS FC	
Recommended use and restrictions	Cleaning product	
	Use only for the purpose on the product label.	
Product dilution information	Jp to 7.68 oz/gal or 60 mL/L in water	
Supplier's information	Ecolab Inc. Food & Beverage Division 370 N. Wabasha Street St. Paul, MN 55102 1-800-392-3392	
Code	915006	
Date of issue	20 Aug 2013 EMERGENCY HEALTH INFORMATION: 1-800-328-0 Dutside United States and Canada CALL 1-651-222-5	

SECTION 2 is Hazards identification.

Section 2. Hazards identification

Product AS SOLD

GHS Classification : SKIN CORROSION/IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION -

Category 1

GHS label elements

Signal word : Danger Symbol :



Hazard statements : Causes severe skin burns and eye damage.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wash hands thoroughly after handling. Mixing this product with acid or ammonia releases chlorine

gas.

Response : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON

keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a

POISON CENTER or physician.

Storage : No other specific measures identified.

Disposal : See section 13 for waste disposal information.

Other hazards : None known.

Product AT USE DILUTION

SKIN CORROSION/IRRITATION - Category

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

Dange



Causes severe skin burns and eye damage.

Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wash hands thoroughly after handling.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

No other specific measures identified. See section 13 for waste disposal information

None known.

SECTION 3 describes the composition of the chemical.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product AS SOLD

Floudet AS SOLD		
Hazardous ingredients	Concentration Range (%)	CAS number
SODIUM HYDROXIDE	4	1310-73-2
sodium hypochlorite	4	7681-52-9
COCAMINE OXIDE	1 - 5	61788-90-7
PALMITAMINE OXIDE	1 - 5	7128-91-8
MYRISTAMINE OXIDE	1 - 5	3332-27-2
LAURAMINE OXIDE	1 - 5	1643-20-5

Product AT USE DILUTION

Within the present knowledge of the supplier, this product does not contain any hazardous ingredients in quantities requiring reporting, in accordance with local regulations.

SECTION 4 describes first aid measures, including important symptoms and effects of exposure.

Section 4. First aid measures

Product AS SOLD

Eye contact : Rinse cautiously with water for several minutes

Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention

immediately. **Skin contact**: Take off imm

 Take off immediately all contaminated clothing. Rinse skin with water or shower. Get medical attention immediately. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical

attention immediately.

Ingestion : Get medical attention immediately. Rinse mouth.

Do not induce vomiting.

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated

Product AT USE DILUTION

medical attention immediately

medical attention immediately

mouth. Do not induce vomiting.

thoroughly before reuse.

Rinse cautiously with water for several

and easy to do. Continue rinsing. Get

Take off immediately all contaminated clothing. Rinse skin with water or shower.

Get medical attention immediately. Wash clothing before reuse. Clean shoes

Remove victim to fresh air and keep at rest

in a position comfortable for breathing. Get

Get medical attention immediately. Rinse

minutes. Remove contact lenses, if present

clothing thoroughly with water before removing it, or wear gloves.

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

See toxicological information (section 11)

SECTION 5 describes firefighting measures.

Protection of first-

Section 5. Fire-fighting measures

Product AS SOLD

Suitable fire extinguishing

media

Specific hazards arising from the chemical Hazardous thermal decomposition products : Use water spray, fog or foam.

: In a fire or if heated, a pressure increase will occur and the container may burst.

 Decomposition products may include the following materials carbon dioxide carbon monoxide nitrogen oxides

halogenated compounds metal oxide/oxides

Specific fire-fighting methods

letilous

 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Sultable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

SECTION 6 describes any special clean-up procedures in the event of a spill.

Section 6. Accidental release measures

Personal precautions

Product AS SOLD

 Initiate company's spill response procedures immediately. Keep people out of area. Put on appropriate personal protective equipment (see section 8). Do not touch or walk through spilled material.

Environmental precautions Methods for cleaning up

: Avoid contact of spilled material and runoff with soil and surface waterways.

Follow company's spill procedures. Keep people away from spill. Put on appropriate personal protective equipment (see section 8). Absorb/ neutralize liquid material. Use a tool to scoop up solid or absorbed material and put into appropriate labeled container. Use a tool to scoop up solid or absorbed material and place into appropriate labeled waste container. Use a water rinse for final clean-up.

Product AT USE DILUTION

Initiate company's spill response procedures immediately. Keep people out of area. Put on appropriate personal protective equipment (see section 8). Do not touch or walk through spilled material.

Avoid contact of spilled material and runoff with soil and surface waterways.

Follow company's spill procedures. Keep people away from spill. Put on appropriate personal protective equipment (see section 8). Absorb/neutralize liquid material. Use a tool to scoop up solid or absorbed material and put into appropriate labeled container. Use a tool to scoop up solid or absorbed material and place into appropriate labeled waste container. Use a water rinse for final clean-up.

SECTION 7 outlines the safe ways to work with and store the chemical.

Section 7. Handling and storage

Product AS SOLD

Handling : Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Use only with adequate

ventilation. Wash thoroughly after handling. Mixing this product with acid or ammonia

releases chlorine gas. Storage

Keep out of reach of children. Keep contained tightly closed.

Do not store above the following temperature:

Product AT USE DILUTION

Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Use only with adequate ventilation. Wash thoroughly after handling.

Keep out of reach of children. Keep container tightly closed.

SECTION 8 outlines exposure limits and personal protection.

Product AS SOLD

Section 8. Exposure controls/personal protection

ontrol parameters	
Ingredient name	Exposure limits
SODIUM HYDROXIDE	ACGIH TLV (United States, 3/2012).
	C: 2 mg/m³
	OSHA PEL (United States, 6/2010).
	TWA: 2 mg/m³ 8 hours.
	NIOSH REL (United States, 6/2009).
	CEIL: 2 mg/m³
sodium hypochlorite	AIHA WEEL (United States, 10/2011).
	STEL: 2 mg/m³ 15 minutes.
chlorine	ACGIH TLV (United States, 3/2012).
	STEL: 2.9 mg/m³ 15 minutes.
	STEL: 1 ppm 15 minutes.
	TWA: 1.5 mg/m³ 8 hours.
	TWA: 0.5 ppm 8 hours.
	OSHA PEL (United States, 6/2010).
	CEIL: 3 mg/m³
	CEIL: 1 ppm
	NIOSH REL (United States, 6/2009).
	CEIL: 0.5 ppm 15 minutes.
	CEIL: 1.45 mg/m³ 15 minutes.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash

Personal protection

Eye protection

: Use chemical splash goggles. For continued or severe exposure wear a face shield over the goggles.

: Use chemical-resistant, impervious gloves.

: Use synthetic apron, other protective equipment as necessary to prevent skin contact.

Hand protection Skin protection

Hygiene measures

Respiratory

protection

: A respirator is not needed under normal and

intended conditions of product use.

Product AT USE DILUTION

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

Use chemical splash goggles. For continued or severe exposure wear a face shield over the goggles.

Use chemical-resistant, impervious gloves. Use synthetic apron, other protective equipment as necessary to prevent skin contact.

A respirator is not needed under normal and intended conditions of product use

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

SECTION 9 describes the physical and chemical properties of the chemical such as its appearance, odor, flammability, and explosive limits.

Product AT USE DILUTION

Liauid.

Colorless

chlorine

12 to 13

> 100°C

Section 9. Physical and chemical properties

Prod	uct	AS	SOI	∟D

: Liquid. Color : Yellow [Light] Odor : chlorine : 13.5 to 14 (100%) Flash point : > 100°C **Explosion limits** : Not available Flammability (solid, : Not available.

gas)

Physical state

Melting point : Not available. **Boiling point** : >100°C (>212°F) Evaporation rate : Not available

(butyl acetate = 1) Vapor pressure : Not available Vapor density : Not available

Relative density : 1.11 to 1.12 (Water = 1)

Solubility : Easily soluble in the following materials: cold

water and hot water.

Partition coefficient: : Not available.

n-octanol/water **Auto-ignition**

: Not available

temperature Decomposition : Not available temperature Odor threshold : Not available. Viscosity : Not available

SECTION 10 describes how stable the chemical is and what conditions can cause reactivity.

Section 10. Stability and reactivity

Product AS SOLD

Stability

Possibility of hazardous

reactions

: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: No specific data.

Materials to avoid

: Highly reactive or incompatible with the following materials: acids.

Slightly reactive or incompatible with the following materials: organic materials and

Mixing this product with acid or ammonia releases chlorine gas.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SECTION 11 identifies the degree to which the chemical is poisonous as well as other potential health hazards.

Section 11. Toxicological information

Route of exposure	: Skin contact, Eye contact, Inhalation, Ingestion	
	Product AS SOLD	1
Symptoms		- 1

Eye contact : Adverse symptoms may include the following:

watering redness

Skin contact : Adverse symptoms may include the following: pain or irritation

redness

blistering may occur

Inhalation : Adverse symptoms may include the following:

coughing Respiratory tract irritation

Ingestion : Adverse symptoms may include the following:

stomach pains

Acute toxicity

Eve contact : Causes serious eye damage. Skin contact : Causes severe burns.

Inhalation : May cause respiratory irritation.

Ingestion : May cause burns to mouth, throat and stomach.

Product AT USE DILUTION

Adverse symptoms may include the following:

. watering

redness

Adverse symptoms may include the following: pain or irritation

redness

blistering may occur

Adverse symptoms may include the following:

coughing

Respiratory tract irritation

Adverse symptoms may include the following:

stomach pains

Causes serious eye damage. Causes severe burns.

May cause respiratory irritation.

May cause burns to mouth, throat and

Toxicity data

Product/ingredient name

sodium hypochlorite	LD50 Dermal	Rabbit	>10000 mg/kg
	LD50 Oral	Rat	5230 mg/kg
amines, coco alkyldimethyl, n-oxides	LD50 Dermal	Rat	>2174 mg/kg
	LD50 Oral	Rat	846 mg/kg
1-hexadecanamine, n,n-dimethyl-, n-oxide	LD50 Dermal	Rat	>2000 mg/kg
	LD50 Oral	Rat	>20000 mg/kg
1-tetradecanamine, n,n-dimethyl-, n-oxide	LD50 Dermal	Rat	>2000 mg/kg
	LD50 Oral	Rat	>1495 mg/kg
lauryldimethylamine oxide	LD50 Oral	Rat	1303 mg/kg

Chronic toxicity

Carcinogenicity : No known significant effects or critical hazards. Mutagenicity : No known significant effects or critical hazards. Teratogenicity : No known significant effects or critical hazards. **Developmental effects** : No known significant effects or critical hazards. Fertility effects : No known significant effects or critical hazards. **SECTIONS 12-15** provide additional information about the chemical's environmental impact, proper disposal practices, how to safely transport the chemical, and specific regulations that apply.

Section 12. Ecological information

Product AS SOLD

Ecotoxicity : This material is toxic to aquatic life. This material is harmful to aquatic life with long

Aquatic and terrestrial toxicity

Product/ingredient name	Result	Species	Exposure
sodium hydroxide	Acute EC50 40 mg/l	Daphnia	48 hours
sodium hypochlorite	Acute EC50 0.071 mg/l	Daphnia	48 hours
amines, coco alkyldimethyl, n-oxides	Acute LC50 <1 mg/l	Fish	96 hours
1-hexadecanamine, n,n-dimethyl-, n-oxide	Acute LC50 0.138 mg/l	Fish	96 hours
1-tetradecanamine, n,n-dimethyl-, n-oxide	Acute EC50 0.19 mg/l	Aquatic plants	72 hours
lauryldimethylamine oxide	Acute LC50 1.1 mg/l	Daphnia	48 hours

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Product AS SOLD

Disposal methods : Avoid disposal. Attempt to use product completely in accordance with intended use. Disposal should be in accordance with applicable

regional, national and local laws and regulations.

RCRA classification : Unused product is D002 (Corrosive)

Product AT USE DILUTION

Avoid disposal. Attempt to use product completely in accordance with intended use. Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Certain shipping modes or package sizes may have exceptions from the transport regulations. The classification provided may not reflect those exceptions and may not apply to all shipping modes or package sizes.

<u>DOT</u>

DOT Classification UN1824

DOT Proper shipping name Sodium hydroxide solution

Class 8
Packing group ||

IMO/IMDG

IMO/IMDG Classification UN1824

IMO/IMDG Proper shipping name SODIUM HYDROXIDE SOLUTION

Class 8
Packing group ||

For transport in bulk, see shipping documents for specific transportation information.

Product AT USE DILUTION

Not intended for transport.

Section 15. Regulatory information

Product AS SOLD

U.S. Federal regulations

TSCA 8(b) inventory : All components are listed or exempted.

SARA 302/304/311/312 extremely hazardous substances; No listed substance

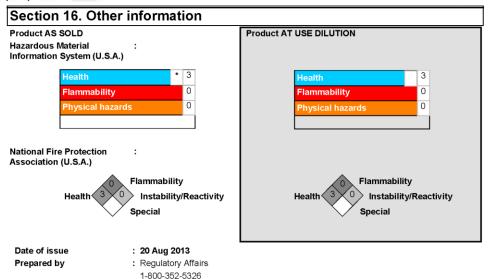
SARA 302/304 emergency planning and notification: No listed substance

SARA 313 Product name CAS number Concentration

Form R - Reporting : No listed substance requirements

California Prop. 65 : No listed substance

SECTION 16 provides additional information about the chemical, including the date when the SDS was prepared or last revised.



Notice to reader

The above information is believed to be correct with respect to the formula used to manufacture the product in the country of origin. As data, standards, and regulations change, and conditions of use and handling are beyond our control, NO WARRANTY, EXPRESS OR IMPLIED, IS MADE AS TO THE COMPLETENESS OR CONTINUING ACCURACY OF THIS INFORMATION.

MODULE 2 – SAFETY DATA SHEETS

Fill in the blanks below based on the information you gain from the group discussion of Module 2.

1.	In my facility, SDSs are located	
2.	If I have questions about the information on an SDS, the person to contact	t is:
3.	In the spaces below note other important information you gain from the gradiscussion of Module 2.	roup

MODULE 3 LABELING

EC LAB

MODULE 3 – LABELING

MODULE OVERVIEW

This module looks at the GHS requirements for labels and describes what you can learn about a chemical from an Ecolab label.

MODULE OBJECTIVES

After completing this module you should be able to:

- List the requirements that all labels must meet
- Identify the types of information shown on Ecolab labels
- Use the label and the Ecolab Emergency Chart to learn about an Ecolab product



MODULE 3 - LABELING

VIDEO OVERVIEW

These topics were covered in Segment 3 of the Chemical Safety Training video:



Read labels

- Before you begin work with any chemical
- To find out important information about the chemicals you use on on the job

Labels

- May look different from one another
- Contain the same kind of information you find on an SDS, but less detailed
- Color can also convey information. On U.S. and Canadian Ecolor labels, alkaline cleaners have green color coding on the labels, and acid products have dark pink or red
- Must meet these requirements. Include the following six elements:
 - Product identifier
 - Signal word
 - Hazard statement
 - Pictogram(s)
 - Precautionary statement
 - Supplier identification

Labeling

- Is supplied by the chemical manufacturer or importer on the containers of chemicals that enter your workplace
- Must be applied by you to any small containers of chemicals that you fill from larger containers

Ecolab bulk product storage and labeling

- Have additional requirements and training
- Can be explained by your supervisor

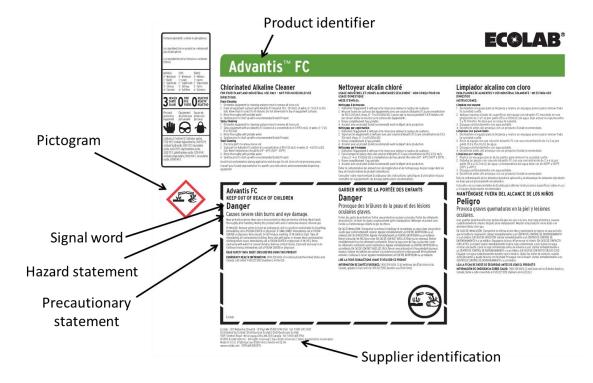
Responsibilities

- Your employer must have the chemical containers in your workplace labeled.
- You must immediately notify your supervisor if you find labels that are unreadable or missing.

MODULE 3 – LABELING

VIDEO OVERVIEW Below is an example of the type of information you can find on an Ecolab label.





MODULE 3 – LABELING

DISCUSSION NOTES

Ecolab labels come in a variety of colors. In the U.S. and Canada, these colors correspond to the Ecolab Emergency Chart, a tool that provides first aid, PPE (Personal Protective Equipment), and other necessary product information. Fill in the chart below for Ecolab chemicals you use on the job.

PRODUCT NAME	COLOR OF LABEL	TYPE OF CHEMICAL

In the spaces below note other important information you gain from the group discussio of Module 3.	'n

MODULE 4

CHEMICAL HANDLING BEST PRACTICES



MODULE 4 – CHEMICAL HANDLING BEST PRACTICES

MODULE OVERVIEW

MODULE OBJECTIVES



This module covers what employees must do to keep themselves and others safe when working with hazardous chemicals.

After completing this module you should be able to:

- Describe safe work practices when using hazardous chemicals
- Describe how to respond to hazardous chemical leaks, spills, and emergencies at your facility

MODULE 4 – CHEMICAL HANDLING BEST PRACTICES

VIDEO OVERVIEW



These topics were covered in Module 4 of the Chemical Safety Training video:

What you can do to keep safe when working with hazardous chemicals

- Remove all jewelry.
- Wear the proper PPE (Personal Protective Equipment).
- Cuff gloves.
- Wear sleeves outside of gloves.
- Wear pant legs outside of boots.
- Wash and sanitize your hands thoroughly before starting work and after breaks.

Steps you can take to avoid hazards

- Never eat, drink, smoke, or apply cosmetics near hazardous chemicals.
- Never use a drinking glass or cup to measure or carry chemicals.
- Never pour chemicals above your head.
- Never add water to caustic or strong corrosives; always add the chemical to cool water.
- Never mix chemicals unless directed to do so.
- Never point a high-pressure wash or rinse hose at anyone.
- Never carry chemical products in an open pail.

Safety tips to follow if you are instructed to mix chemicals

- Use the proper PPE.
- Always add chemicals to a clean, closed container.
- Dissolve caustics and alkalis in cool water, never hot water.
- Stand back and pour chemicals in water slowly to avoid burns.
- Keep acids and chlorinated products apart. (They should never mix in a common drain.)

MODULE 4 - CHEMICAL HANDLING BEST PRACTICES

VIDEO OVERVIEW

In case an accident happens when you're working with hazardous chemicals



Be prepared by knowing:

- Basic first aid
- The location of wash stations and emergency showers
- Company procedures for handling spills or leaks and for responding to injuries

Act quickly and do these things:

- Ask a co-worker to call for help immediately.
- Stop an injured person who's running, even if you must physically restrain the person.
- Evaluate the situation and, if necessary, do the following:
 - Remove contaminated clothing.
 - Flush eyes or skin with cool water.
 - Give the product label or SDS to medical personnel if the injured person needs treatment.

MODULE 4 – CHEMICAL HANDLING BEST PRACTICES

Fill in the blanks below based on the information you gain from the group discussion of Module 4.

The following PPE is required in my facility when handling hazardous chemicals
Emergency showers and eyewash stations are located:

MODULE 4 – CHEMICAL HANDLING BEST PRACTICES

3.	Special safety procedures that we follow in my facility when working with chemicals are:	
4.	In case of an accident involving hazardous chemicals, the emergency procedures we follow in my facility include:	
5.	In the spaces below note other important information you gain from the group discussion of Module 4.	

CHEMICAL SAFETY TRAINING QUIZ

Name:	
Location:	Date:

Answer the following questions about the Chemical Safety Training. Circle the best answer to each question.

- 1. Which of the following hazards would be considered a physical hazard?
 - a. A 3rd degree burn
 - b. Flammability
 - c. Skin irritation
 - d. Watering eyes
- 2. Which of the following consists of 16 sections that provide detailed information about a chemical, its hazards, how to safely use it, what makes it up and what PPE to use when handling?
 - a. Label
 - b. Chemical Inventory
 - c. Safety Data Sheet or SDS
 - d. The Written Program
- 3. Which of the following sections would you refer to on an SDS if you wanted to find out information about how a chemical should look or smell?
 - a. Section 2 Hazards Identification
 - b. Section 3 Composition/Ingredient Information
 - c. Section 9 Physical and Chemical Properties
 - d. Section 11 Toxicological Information
- 4. This element on a label would let you know the severe the hazard is.
 - a. Signal word
 - b. Hazard statement
 - c. Pictogram
 - d. Supplier identification
- 5. In the U.S. and Canada, Ecolab uses colors on labels to help convey information. What color coding should you see on an acid product?
 - a. Orange
 - b. Blue
 - c. Green
 - d. Red or Dark Pink

6. If you find a chemical with a torn or illegible label, you should:

- a. Write the name of the chemical on the torn label so others know what it is.
- b. Go ahead and use the chemical so it won't go to waste.
- c. Dump the chemical into a drain so no one uses it.
- d. Tell your Supervisor.

7. Which of the following steps will help you stay safe when using chemicals?

- a. Remove all jewelry.
- b. Wear the proper PPE.
- c. Wash and sanitize your hands thoroughly before starting work or after breaks.
- d. All of the above.

8. Which of the following steps should you take to avoid hazards when handling chemicals?

- a. Never add water to caustic or strong corrosives.
- b. Never eat, drink, smoke, or apply cosmetics near hazardous chemicals.
- c. Never mix chemicals unless directed to do so.
- d. All of the above.

9. Which of the following statements is true regarding the use of PPE?

- a. It is not necessary to wash your hands after you remove PPE.
- b. Wear pant legs inside of your boots.
- c. Cuff your chemical-resistant gloves and wear your sleeves outside the gloves.
- d. Cuff your chemical-resistant gloves and wear your sleeves inside the gloves.

10. It is your responsibility to know which of the following in case an accident occurs?

- a. You should know where eye wash stations and emergency showers are located.
- b. You should know company procedures for handling spills and what your role is.
- c. You should know who emergency contacts are to call in case of an emergency.
- d. All of the above.



Certificate of Course Completion

This is to certify that

has successfully completed the Ecolab Chemical Safety Training

Date

Ecolab Representative

Trainer

Plant Manager

As with any OSHA mandated workplace training program or procedure, our customers have the ultimate legal responsibility for the components of their sanitation program. Chemical Safety training is a tool provided to help meet that legal obligation.

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